

Mazak

FJV

SERIES



Advanced features of the MAZATROL SmoothG CNC

Touch screen operation—Operates similar to your smart phone / tablet

PC with Windows® 8 embedded OS

Fastest CNC in the world—Latest hardware and software
for unprecedented speed and precision

Easy conversational programming of multiple surface machinings

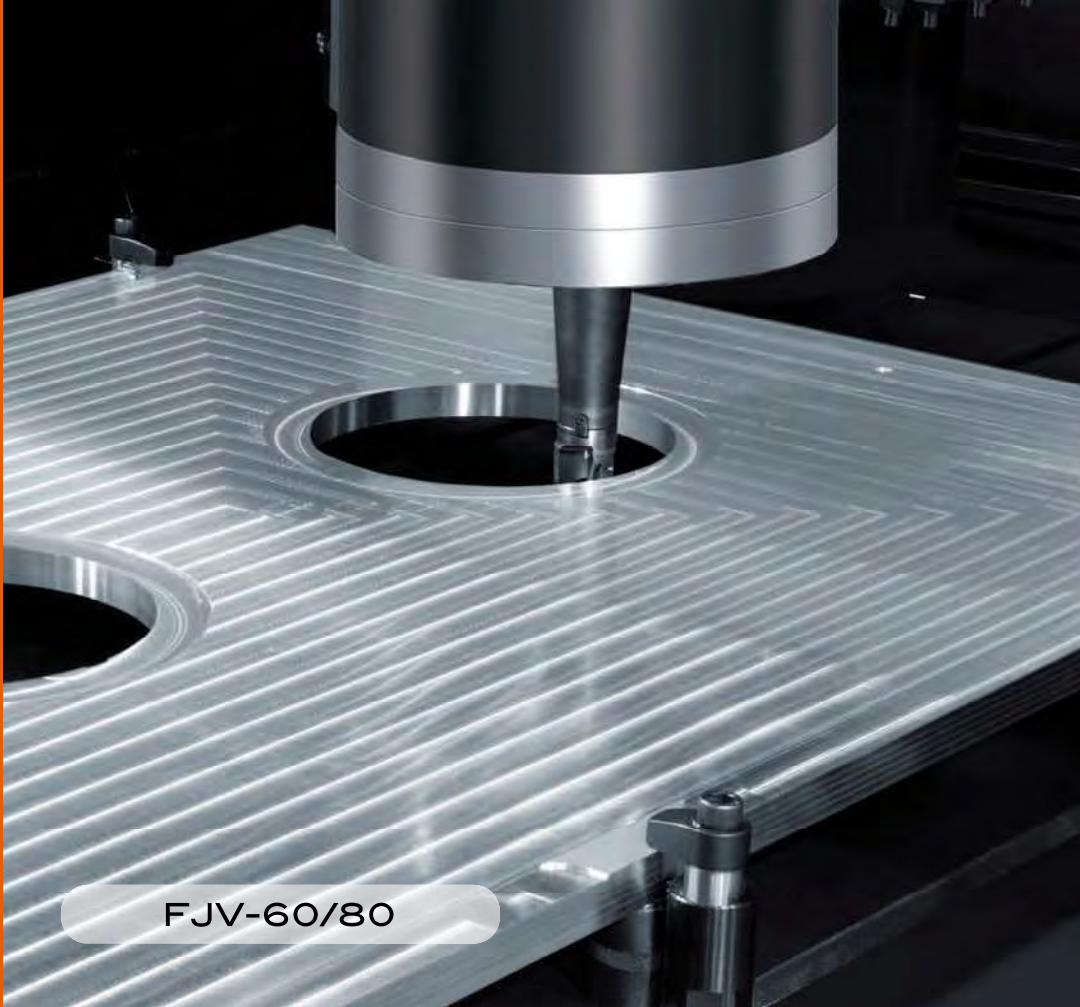
Smooth graphical user interface and support functions
for unsurpassed ease of operation

Fine tuning functions—Easily configure machine parameters for
different workpiece materials and application requirements

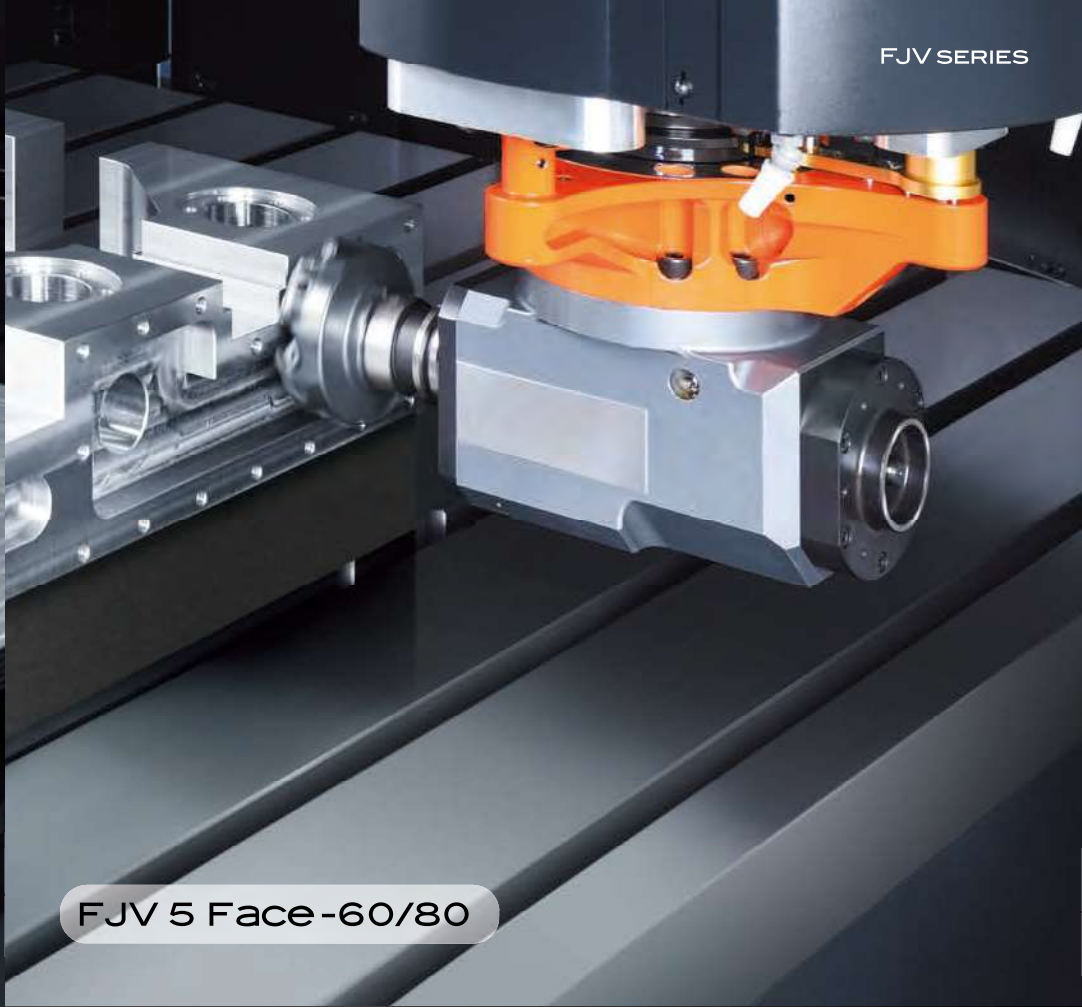
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United States and other countries.



MAZATROL SMOOTHG



FJV-60/80



FJV 5 Face-60/80

Designed for high accuracy and high efficiency machining of large workpieces

High accuracy, high productivity double
column machining centers

FJV SERIES

FJV-60/80

Shown with optional equipment



5-Face high accuracy, high productivity
double column vertical machining centers

FJV 5 Face SERIES

FJV 5 Face -60/80

Shown with optional equipment



Extensive Series Range

No.50 taper spindle vertical machining centers for large workpieces

FJV SERIES



FJV-35/60

		35/60	35/80	35/120
Table	Length	1740 mm	2240 mm	3240 mm
	Width	750 mm		
	Table load capacity	2500 kg	3000 kg	
Travel	X-axis	1500 mm	2000 mm	3000 mm
	Y-axis	800 mm		
	Z-axis	660 mm		
Effective width between columns		860 mm		



FJV-60/80

		60/80	60/120	60/160
Table	Length	2240 mm	3000 mm	4000 mm
	Width	1250 mm		
	Table load capacity	4000 kg	5000 kg	
Travel	X-axis	2000 mm	3200 mm	4200 mm
	Y-axis	1400 mm		
	Z-axis	660 mm		
Effective width between columns		1500 mm		



FJV-100/120

		100/120	100/160
Table	Length	3000 mm	4000 mm
	Width	2000 mm	
	Table load capacity	5000 kg	10000 kg
Travel	X-axis	3200 mm	4200 mm
	Y-axis	2450 mm	
	Z-axis	660 mm	
Effective width between columns		2500 mm	

FJV 5 Face SERIES



FJV 5 Face-35/60



FJV 5 Face-60/80



FJV 5 Face-100/160

Higher Accuracy

High rigidity construction for high accuracy machining

Mazak has produced double column vertical machining centers (the VQC, AJV and FJV series) since 1982. The extensive experience accumulated well over the past thirty years is incorporated in every vertical machining center manufactured today. The FJV series features symmetrical machine design, integral spindle / motors, linear roller guides, ball screw core cooling and the THERMAL SHIELD heat displacement control to ensure high accuracy.

High accuracy machine construction

The high rigidity machine base and column ensure high accuracy over a long service life.

Headstock cooling system

Temperature controlled cooling oil circulates through the outside of the spindle and motor housing to eliminate thermal distortion and ensures high quality machining.

Linear roller guides

The linear roller guides on the X-, Y- and Z-axis utilized by the FJV series provide high accuracy positioning. Additionally, with their high rigidity and considerably lower friction, high speed feedrates can be used over a wide range of machining, from heavy duty to high speed cutting.

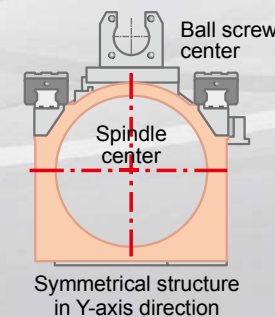
Ball screw core cooling

Temperature controlled cooling oil circulates through the ball screw cores to ensure stable machining accuracy over extended periods of high speed operation.

Ball screw / servo motor

The X-, Y- and Z-axis ball screws directly connected with the servo motors minimize backlash and provide high accuracy positioning when compared to gear train or timing belt drives.

Symmetrical machine design



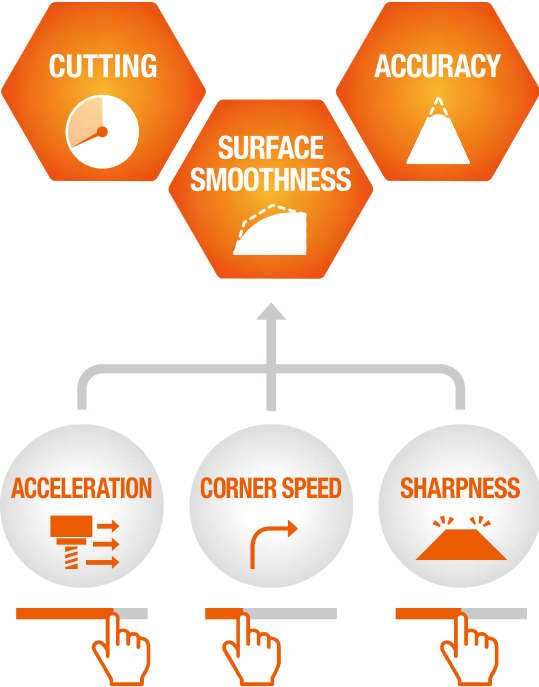
The headstock features symmetrical construction. Since the integral spindle / motor does not utilize a transmission which would have a symmetrical construction, any heat generated by high speed operation will result in uniform thermal displacement of the headstock to ensure high accuracy machining.

FJV 5 Face-35/60 shown

Higher Accuracy, Higher Productivity

SMOOTH MACHINING CONFIGURATION

NOW – Optimize programs just by using a touchscreen slider



When a machine tool is shipped from the factory where it was manufactured, all of the CNC parameter settings are made for all around general purpose machining. In most cases, these settings are satisfactory for a large percentage of users and will rarely be changed.

However, for aerospace workpieces or workpieces with complex surfaces, such as dies and molds, these machine parameter settings must be manually changed in order to produce workpieces with their required accuracy as well as the minimum cycle time. To optimize these settings, they must be changed according to the type of material, the type of tooling and the type of machining process. This is a complex procedure and a skilled technician is required to perform this efficiently.

As the parameter settings are changed, the default settings for acceleration, electrical gain, tolerances and other items will be modified. As one is changed, it will have a corresponding impact on others which must also change. For instance, if acceleration is increased in order to reduce the cycle time, the accuracy and surface finish may be impacted (corners may not be sharp, gouges may occur in surfaces).

One must know which settings to change, how much to change each setting, and the corresponding effect on other settings for each change in order to tune a machine efficiently. After the workpiece machining is completed, all settings should then be returned to their default settings.

These complicated procedures are eliminated by the SMOOTH MACHINING CONFIGURATION

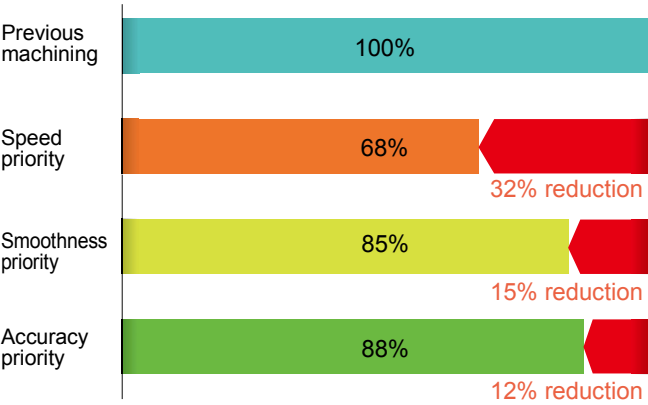
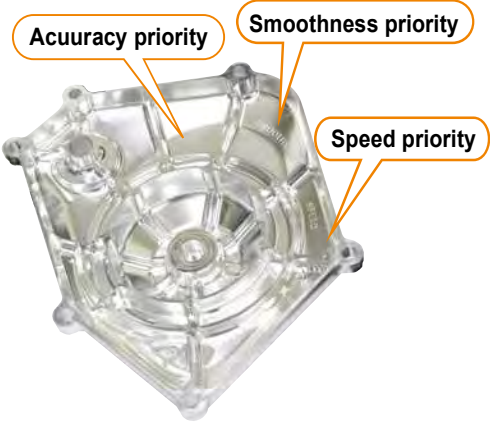


While watching the machining of a complex surface, just use the touchscreen slider switch to change the settings for accuracy, speed or smoothness. As changes in one factor are made, you can see the automatic changes in others. For example, if accuracy is increased, there will be a corresponding decrease in speed.



When the optimum cutting conditions are obtained, these settings can be easily stored in the CNC memory. The next time the same type of material is machined by the same type of tool, these settings can be easily called up by M/G code. Several different settings can be used in a single program. Conventionally, the same parameter settings are used for the entire program. 7 different settings are registered in the CNC memory at the factory (shown to the left). You are able to add your own settings with a maximum storage capacity of 20 settings in total.

Finishing time comparison



Higher Productivity

Spindle specifications available to meet a wide variety of production requirements

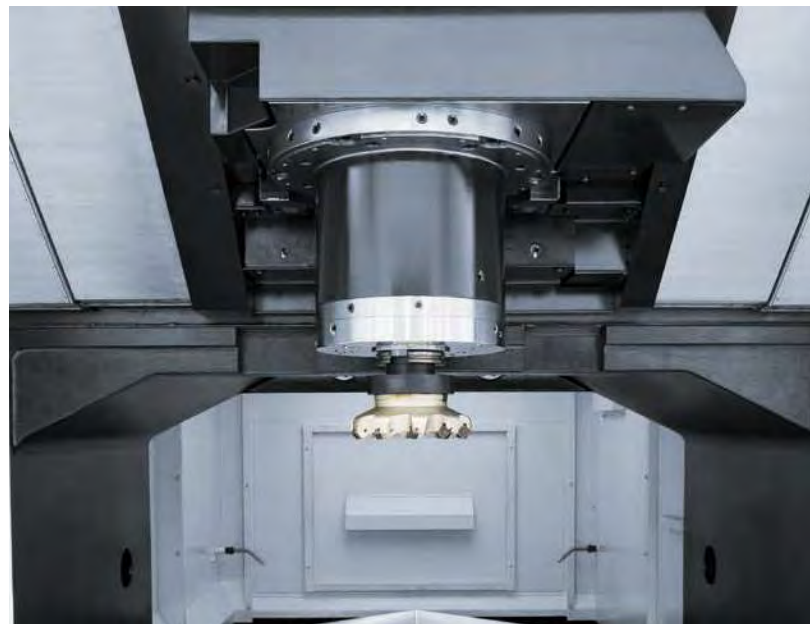
Powerful, high speed integral spindle / motor

Thanks to the integral spindle / motor, vibration is minimized during high speed operation to ensure exceptional surface finishes and maximum tool life.



Minimum interference

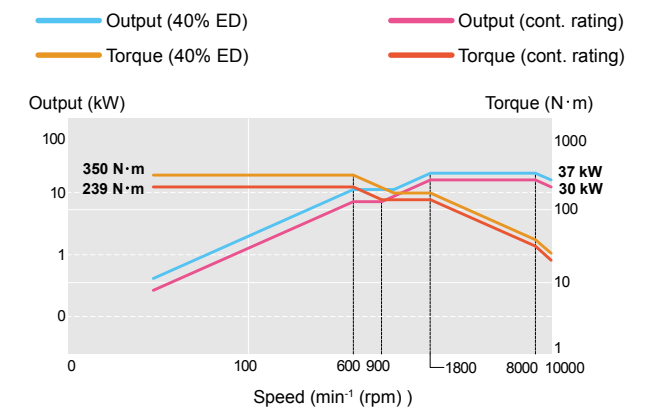
The compact spindle cartridge is designed for the minimum interference. This provides a wider machining area as well as the ability to use shorter tools for improved machining performance and accuracy.



Standard 10000 min⁻¹ (rpm) spindle

The standard 10000 min⁻¹ (rpm) spindle has the speed and power for the machining of a wide variety of workpiece materials, from cast iron and steel to aluminum and other non-ferrous materials.

Max. speed		10000 min ⁻¹ (rpm)
Motor output	40% ED	37 kW (50 HP)
	cont. rating	30 kW (40 HP)
Tool shank		No.50



High torque 7000 min⁻¹ (rpm) spindle

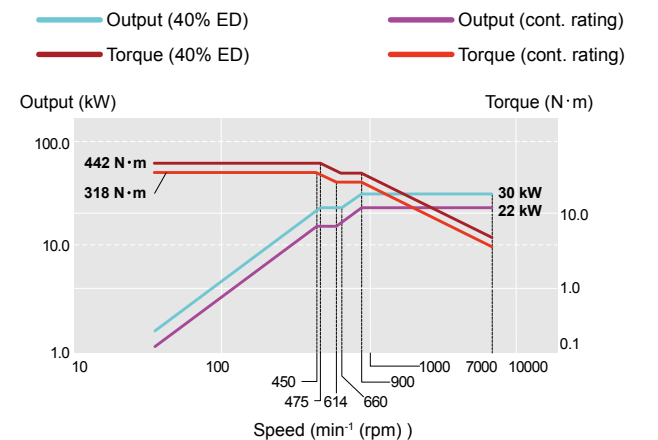
FJV series

FJV 5 Face series

OPTION

Optional 7000 min⁻¹ (rpm) high torque (442 N·m (40 % ED)) spindle for the heavy duty machining of steel or cast iron material.

Max. speed		7000 min ⁻¹ (rpm)
Motor output	40% ED	30 kW (40 HP)
	cont. rating	22 kW (30 HP)
Tool shank		No.50



High speed 18000 min⁻¹ (rpm) No.40 spindle

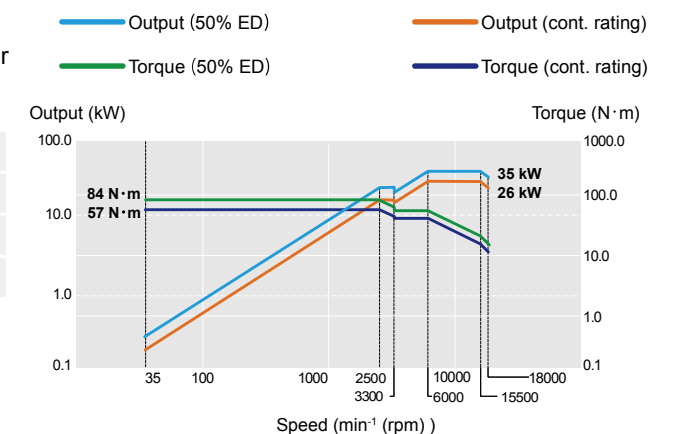
FJV series

OPTION

The high speed 18000 min⁻¹ (rpm) No.40 spindle performs high speed machining of aluminum and other nonferrous materials for enhanced efficiency.

Max. speed		18000 min ⁻¹ (rpm)
Motor output	50% ED	35 kW (47 HP)
	cont. rating	26 kW (35 HP)
Tool shank		No.40

Note : Cannot be used with multi-surface machining attachment



Higher Productivity

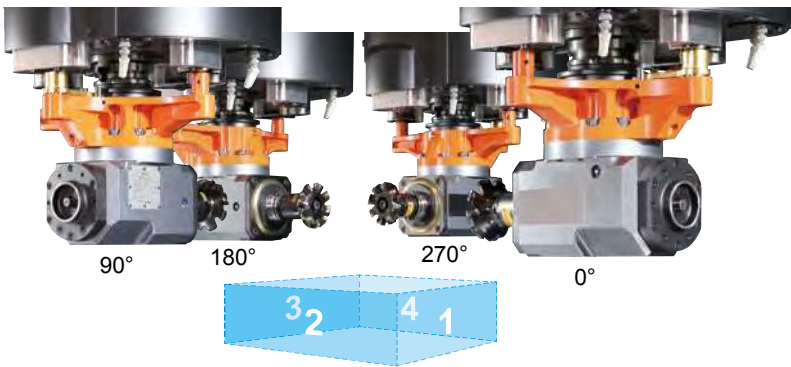
FJV 5 Face series

5 Face machining system for FJV 5 Face series

MAZAK 5 Face Angle Head

Four face machining with one angle tool

The Mazak angle head is tightly clamped by the unique Mazak four hydraulic clamping units on the spindle housing surface. The angle head can be indexed to four positions, every 90°, to minimize the number of required tools.



High efficiency cutting of 4 side surfaces

Unlike conventional angle tools, the angle head is strongly clamped by three of the clamping units. Heavy-duty cutting can be performed thanks to this rigid construction.

Max. speed : 2000 min⁻¹ (rpm)
Max. input power : 12 kW (16 HP)

Material removal rate : 418 cc/min

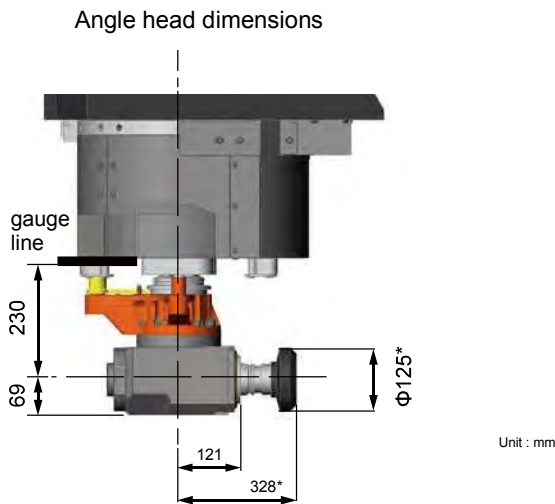
(Workpiece material : S45C)

Cutting conditions	Depth of cut	5 mm
	Feedrate (per tooth)	0.30 mm/tooth
	Cutting width	70 mm

Cutting tool	Tool dia.	Φ100 mm
	Number of teeth	5 teeth
	Holder type	A63-FMA31.75-60
	Tool type	HSG45-5100R
	Insert	SGHN1504AZN-44

Wide angle head cutting range

Compact angle head reduces interference with workpiece for large machining area.



Unit : mm

*1 When tool diameter is Φ125 mm, max. tool length is 328 mm.



Dedicated magazine for angle head tool

Enhanced versatility

The dedicated angle tool magazine has a storage capacity of 8 tools, as a result, multiple angle tools are not required.



Tool shank : HSK-A63
Capacity : 8 tools

Max. tool size (face mill) : Φ125 mm × 207 mm
Max. tool size (drill) : Φ40 mm × 250 mm

Higher Productivity

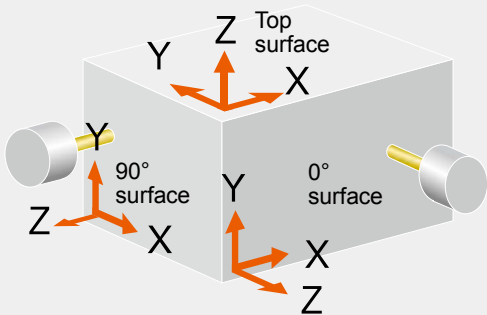
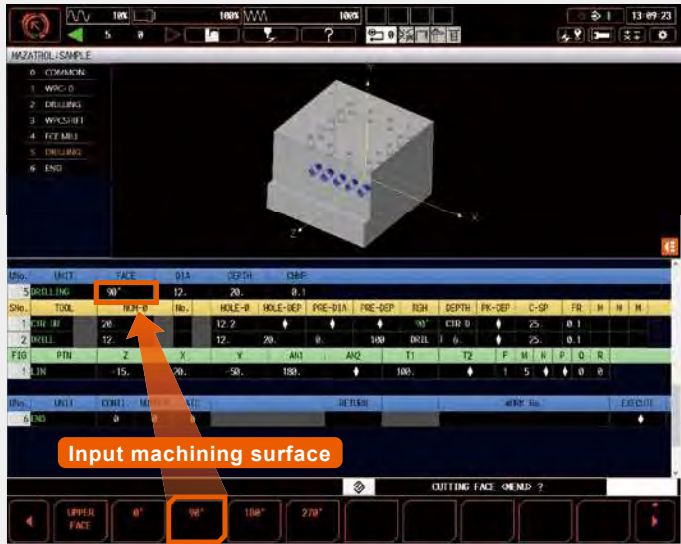
FJV 5 Face series

Simplified programming of machining by angle head

Convenient programming even for 5 face machining

Can be performed by both MAZATROL and EIA programs. Side-surface machining is easily programed using the conversational MAZATROL format. All that is required is to enter which surface is to be machined followed by normal data entry.

Coordinate system and machining surface



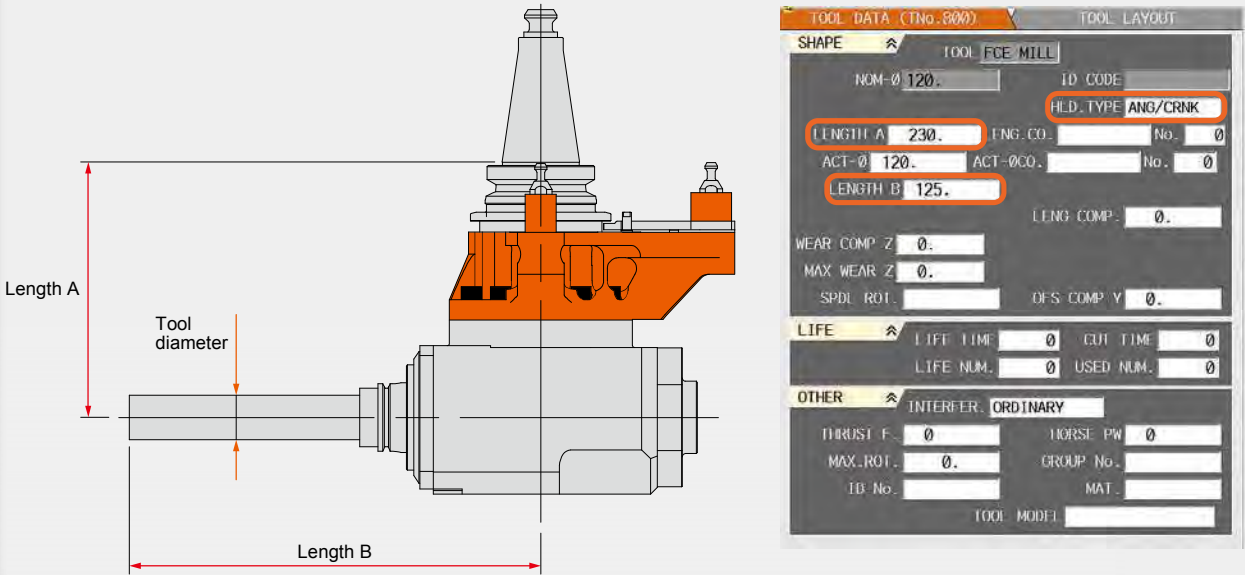
EIA / ISO program format

G-code coordinate conversion is used for EIA / ISO programs.

G-code for 5 face programming		
5 face machining	Top surface mode	G17.1
5 face machining	0° surface mode	G17.2
5 face machining	90° surface mode	G17.3
5 face machining	180° surface mode	G17.4
5 face machining	270° surface mode	G17.5
5 face machining	Cancel	G17.9

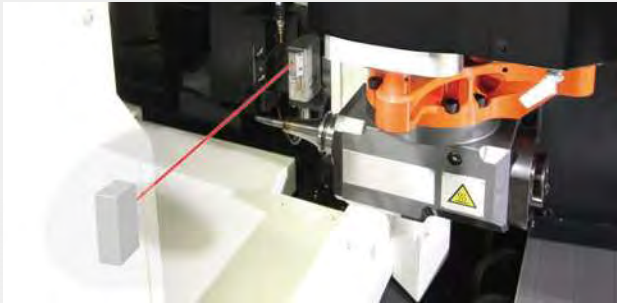
Tool data entry for angle head (tool data screen)

Tool data for tools used with the angle head are input the same way as data for other tools.



Laser tool measurement system OPTION

The laser tool measurement system measures lengths A and B as shown above as well as the tool diameter of the tool mounted in the angle head up to Φ210mm which cannot be done by conventional measurement systems. To ensure stable accuracy, tool measurement can be performed with the tool rotating.



These systems are located behind the ATC cover when not in use. Thanks to this feature, they are protected from chips and coolant during machining.

Automatic tool length measurement & tool breakage detection OPTION

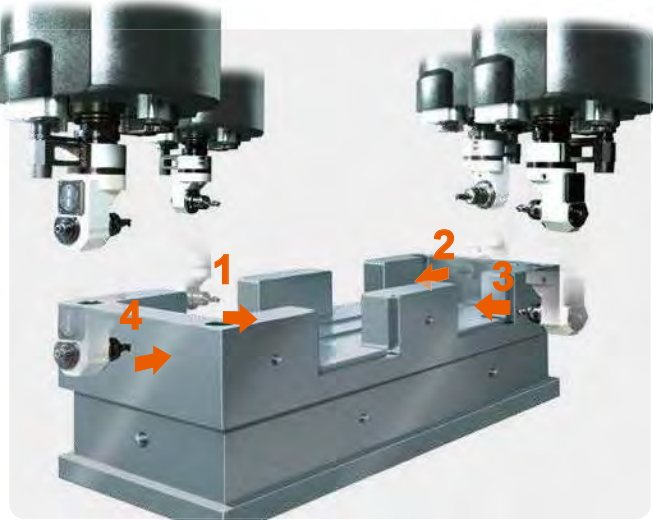
Tool length is automatically measured and registered in CNC system. Tool breakage can be detected during automatic operation.



Higher Productivity

FJV series

Multi-surface attachment OPTION



Side-surface machining can be performed by just changing the spindle index angle of the special clamping unit and angle tool mounted on the machine spindle. The ability to machine multiple surfaces of large workpieces in a single setup realizes unsurpassed productivity.

*Option for 10000 min⁻¹ (rpm) and 7000 min⁻¹ (rpm) No.50 spindle

Angle holder for multi-surface machining attachment

Standard angle holder

OPTION



The maximum speed of the standard angle tool is 3000 min⁻¹ (rpm). The angle tool can be stored in the 30-tool and 60-tool magazines.

High speed angle holder

OPTION



The maximum speed of the high speed angle tool is 5000 min⁻¹ (rpm). The high speed angle tool can be stored in the 30-tool and 60-tool magazines.

Heavy duty angle holder

OPTION



A-type (long)



B-type (short)

The heavy duty angle tool has a top speed of 2000 min⁻¹ (rpm). The angle tool can be stored in a special tool magazine for heavy-duty tools.

Special tool magazine for heavy-duty angle holders

OPTION



The magazine has a storage capacity of 3 heavy duty angle holders which can be automatically loaded / unloaded to / from the spindle.

FJV series

FJV 5 Face series

Automatic tool changer

Automatic tool changer (max. tool weight : 20 kg) ensures stable operation over extended periods of time. The standard 30 tool magazine is located at the rear of the machine. (standard tool magazine for FJV-100, FJV 5 Face-100 is 60 tools)

Specifications

Machine model	FJV-35	FJV-60	FJV-100
	FJV 5 Face-35	FJV 5 Face-60	FJV 5 Face-100
Tool change time (chip-to-chip)	5.0 s	6.2 s	8.5 s
Tool storage capacity	30 tools [60 tools]	30 tools [60 tools]	60 tools
Max. tool diameter	Φ125 mm		
Max. tool diameter with adjacent pockets empty	Φ210 mm		
Max. tool length	380 mm		
Max. tool weight	20 kg		

[] : Option

NC Rotary Table OPTION



The optional NC rotary table and additional axis provide the ability to machine complex contours by interpolating the linear and rotary axes.

2-pallet changer OPTION

The next workpiece can be loaded during the machining of the current workpiece for increased productivity.



Specifications

Machine model	FJV-35/60	FJV-35/80	FJV-35/120	FJV-60/80	FJV-60/120	FJV-60/160	FJV-100/120
	FJV 5 Face-35/60	FJV 5 Face-35/80	FJV 5 Face-35/120	FJV 5 Face-60/80	FJV 5 Face-60/120	FJV 5 Face-60/160	FJV 5 Face-100/120
Pallet change time	45 s	51 s	70 s	65 s	73 s	90 s	59 s
Max. workpiece size (X-axis)	1740 mm	2240 mm	3240 mm	2240 mm	3000 mm	4000 mm	3000 mm
Max. workpiece size (Y-axis)	750 mm			1250 mm			2000 mm
Max. workpiece size (Z-axis)	650 mm						
Max. workpiece weight	1600 kg	3000 kg		4000 kg	5000 kg		

Ergonomics

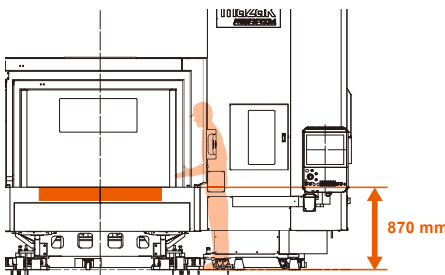
Design focus on ergonomics provides unsurpassed ease of operation

Large door opening

The telescoping front cover provides an extremely wide opening for the convenient loading and unloading of large workpieces.

Table height : 870 mm

Designed for convenient setup of fixtures and loading / unloading of workpieces. (FJV-100, FJV 5 Face-100 : 970 mm)



Adjustable CNC operation panel

The operation touch panel can be tilted to the optimum position for any operator's height to ensure ease of operation.

Note: CNC sliding stroke 690 mm is only available for the FJV 5 Face series.



Remote manual pulse generator

The remote manual pulse generator provides convenient operation when the operator is not close to the CNC operation panel. Its display shows the position display and the machine coordinate values. 4 different positions can be registered in memory by the remote manual pulse generator. A wireless version, with the same functions, is optionally available. (Note: The wireless remote manual pulse generator is not available in some countries.)

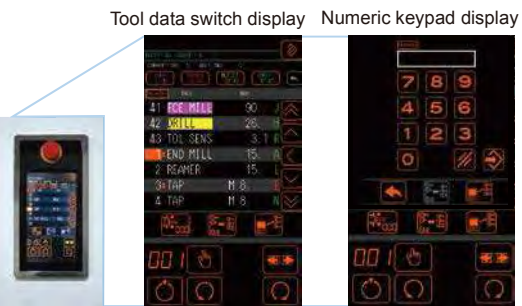


Tool magazine operation panel

The tool magazine operation panel is designed for increased ease of operation. Instead of having just a forward / reverse button for indexing the tool magazine and manually positioning the desired tool pocket, the pocket number or tool number can be input into the operation panel numeric keyboard and the desired pocket will be automatically brought into position. This is standard equipment for the different capacity tool magazines.



Tool data display which eliminates trips back and forth to the machine CNC is optionally available.



End cover window*

Windows on end cover allows operator to easily monitor machining.

*Option for FJV-35 series, FJV 5 Face-35 series

Large window

Large window on the operator door allow workpiece machining to be easily monitored by the operator.



Ease of Maintenance

Simplified daily checking for convenient maintenance to minimize machine down-time

1 Central maintenance area

Items requiring frequent access for machine maintenance are conveniently located on a single panel.



2 Large capacity spiral conveyors

Spiral conveyors on both sides of the machine table smoothly remove machined chips. In case a higher machined chip removal capacity is required, hinge type chip conveyors are optionally available.



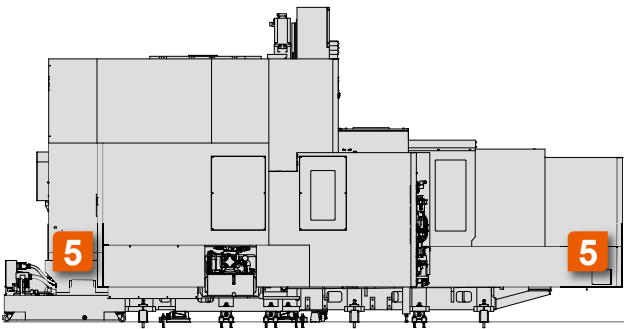
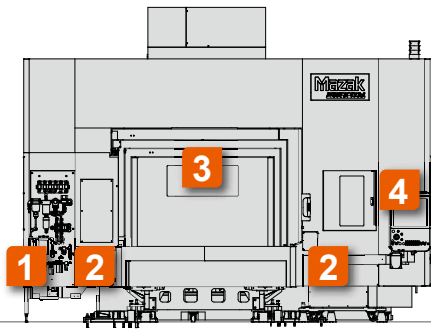
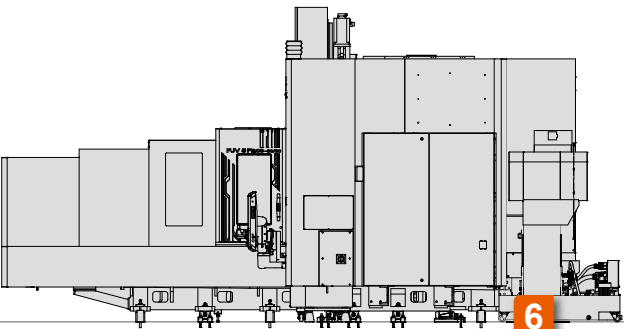
3 Automatic Z-axis retraction

The Z-axis retraction automatically pulls up the spindle from the machining surface to prevent workpiece damage in the case of sudden electrical power blackout.



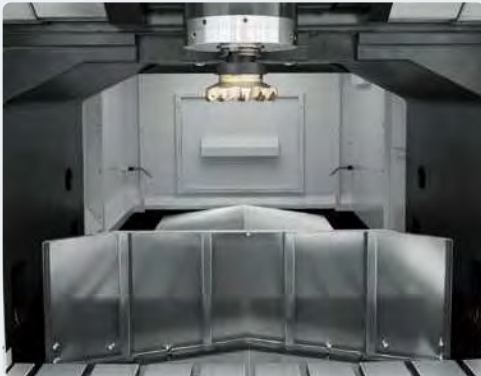
4 Maintenance screen

A graphical display shows the status of changing and refilling time such as for coolant, lubrication oil and filters. Ensures machine operation by providing a convenient maintenance schedule.



5 Designed for the smooth flow of machined chips

The inner walls of the machine coolant cover are angled more than 45 degrees to prevent the accumulation of machined chips, so that the time required for cleaning the machining area is considerably reduced.



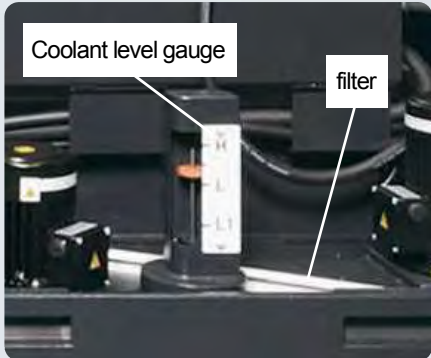
Inner wall cover



Enlarged chip ducts for smooth chip disposal

6 Coolant level gauge and filter designed for convenient checking

A white float type level gauge is used to indicate the level of coolant in the coolant tank. Additionally, the coolant hoses are easily removed for maintenance thanks to quick connect / disconnect couplings.



MAZATROL CNC System

MAZATROL SMOOTHG

4 axes simultaneous CNC

Fastest CNC in the world

— Latest hardware and software for unprecedented speed and precision

Smooth graphical user interface

PC with Windows® 8 embedded OS

MAZATROL Smooth graphical user interface for unsurpassed ease of operation

Touch screen operation — operate similar to your smart phone / tablet

Ease of operation

Designed for unsurpassed ease of operation

Windows is a registered trademark of Microsoft Corporation in the United States and other countries.



Process home screens

Five different home process screens — each home screen displays the appropriate data in an easy-to-understand manner. Icons can be touched in each process display for additional screen displays.



Programming



Tool data



Set up



Machining



Maintenance

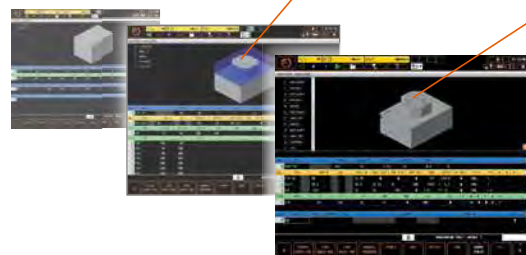
Programming screen links tool path, workpiece shape and programming to reduce programming time.

QUICK MAZATROL

MAZATROL program, unit list and 3D workpiece shape are linked to each other. After defining a machining unit in a MAZATROL program, the 3D shape is immediately displayed to easily and quickly check for any programming error.

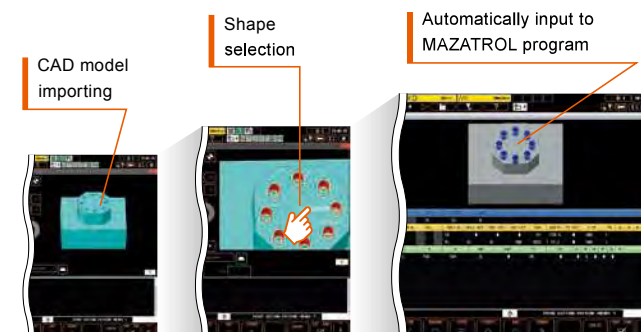
Quickly move to the corresponding section in the MAZATROL program by touching a feature in the 3D model.

3D model in the process list is displayed with updated programming in real time.



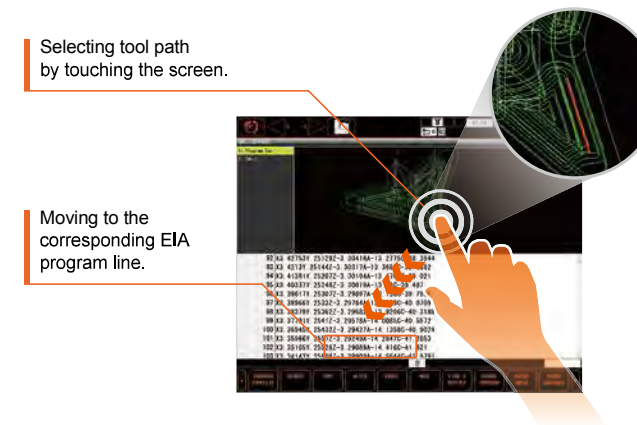
3D ASSIST

Workpiece and coordinate data can be imported from 3D CAD data to a MAZATROL program. No coordinate value inputs are required. Can reduce input errors and time for program checking.



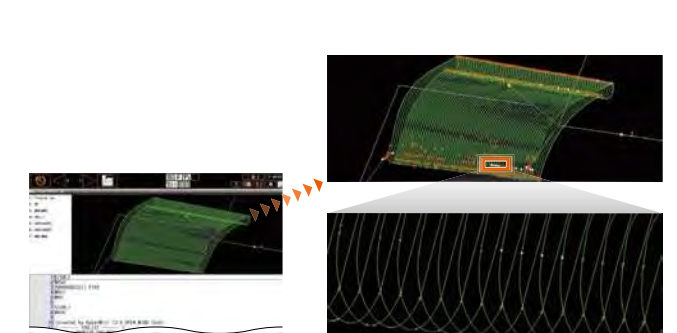
QUICK EIA

Program, process list and 3D tool path display are linked to each other. Visible search on touch screen can reduce the time for program checking.



VIEW SURF

By analyzing tool path, any predictable failure on the finished surface can be visualized. Program modification can be done before machining to minimize the time for test cutting.



Optional equipment

Coolant system for longer tool life and higher productivity

- Reduces tool wear by temperature control of tool tip
- Higher quality surface and machining performance thanks to lubrication of tool and workpiece
- Prevents tool damage by removing long chips from tool and workpiece

SUPERFLOW coolant system OPTION

- Max. 7.0 MPa coolant pressure
- Adjustable coolant pressure
- High performance cyclone filter with minimum maintenance requirements to reduce running cost.



High pressure pump unit



Coolant through spindle OPTION

Coolant is fed to the tool tip by passages through the tool.

- 0.5 MPa [standard]
- 1.5 MPa [option]



Flood coolant

Coolant is discharged from nozzles on spindle housing to cool workpiece and remove chips.



Niagara coolant OPTION

Large volume of coolant is discharged from the nozzles mounted on the machine top cover to flush chips from the workpiece to conveyors on both sides the table. Machined chips that accumulate on the workpiece and fixture can be flushed off by the large volume of coolant discharged by the Niagara coolant system. Coolant nozzles are mounted around the spindle on the FJV series and under the Y-axis slidaway cover on the FJV 5 Face series.

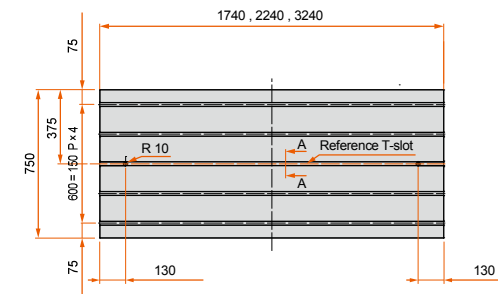
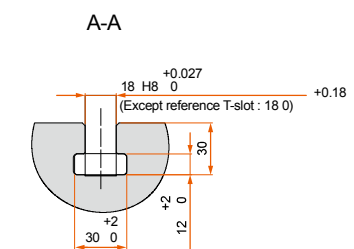


Table Dimensions

Unit : mm

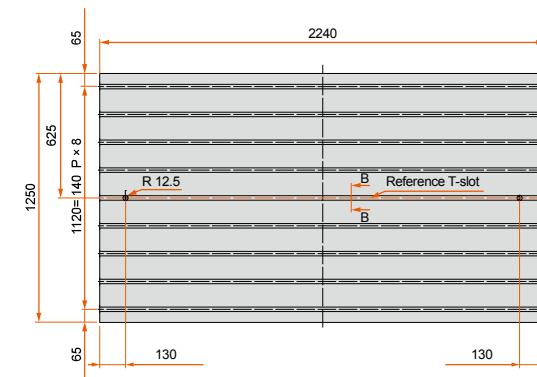
FJV-35/60, FJV-35/80, FJV-35/120

FJV 5 Face-35/60, FJV 5 Face-35/80, FJV 5 Face-35/120



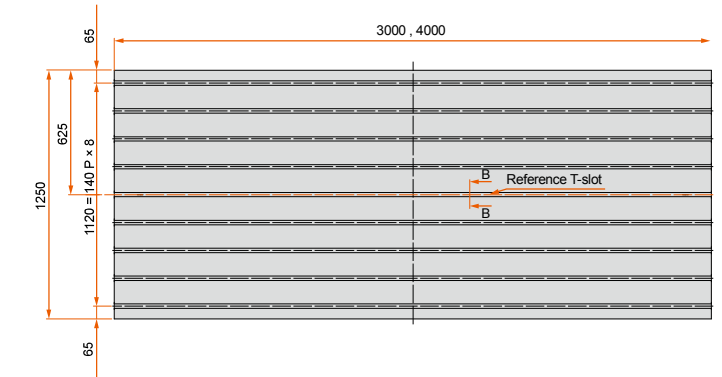
FJV-60/80

FJV 5 Face-60/80



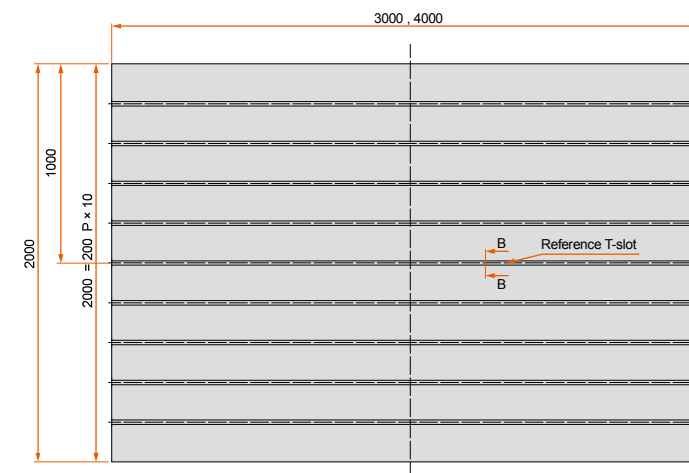
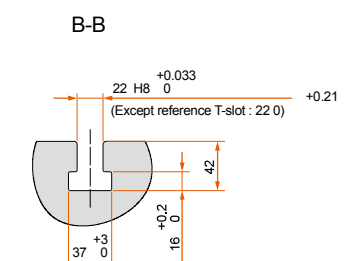
FJV-60/120, FJV-60/160

FJV 5 Face-60/120, FJV 5 Face-60/160



FJV-100/120, FJV-100/160

FJV 5 Face-100/120, FJV 5 Face-100/160

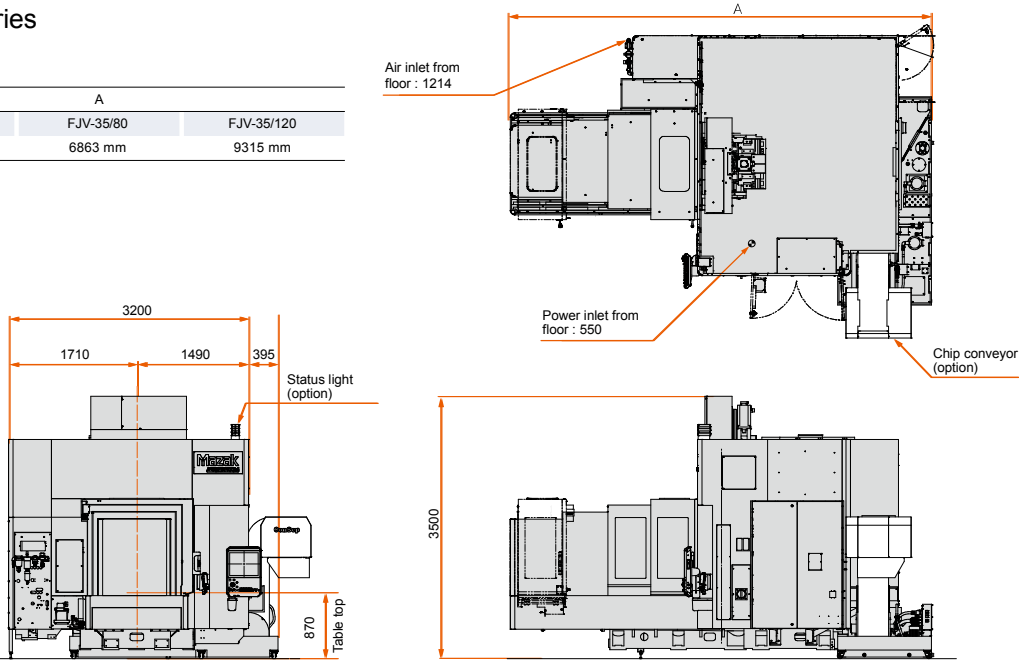


FJV series Machine Dimensions

Unit : mm

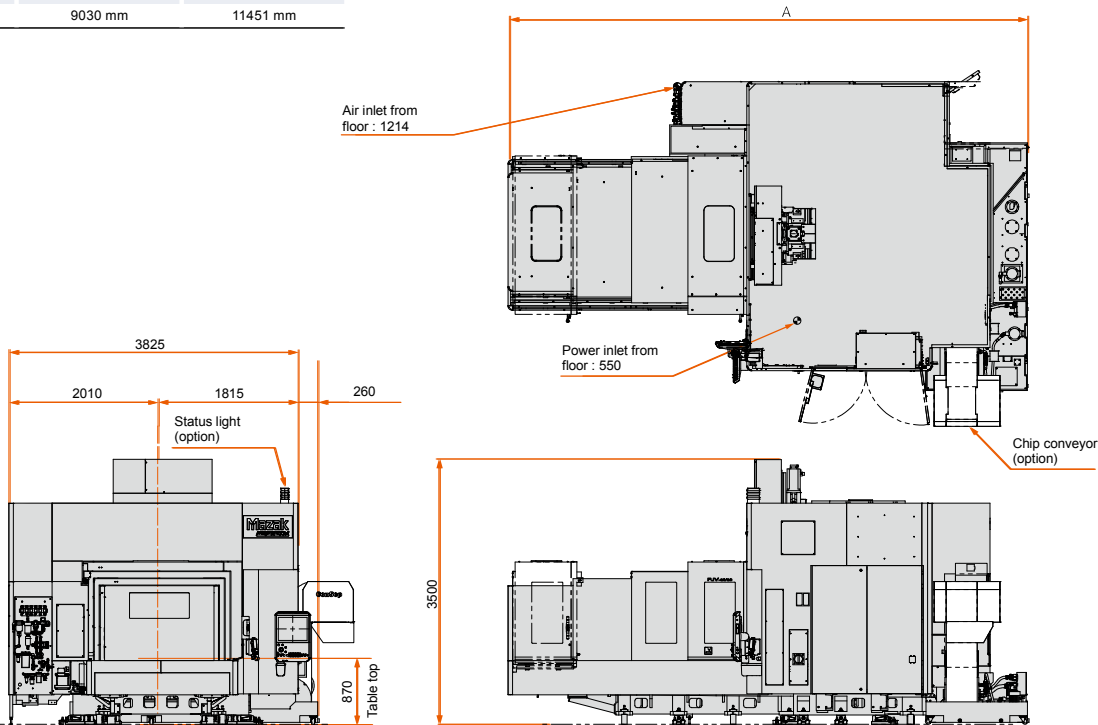
FJV-35 series

A		
FJV-35/60	FJV-35/80	FJV-35/120
5637 mm	6863 mm	9315 mm



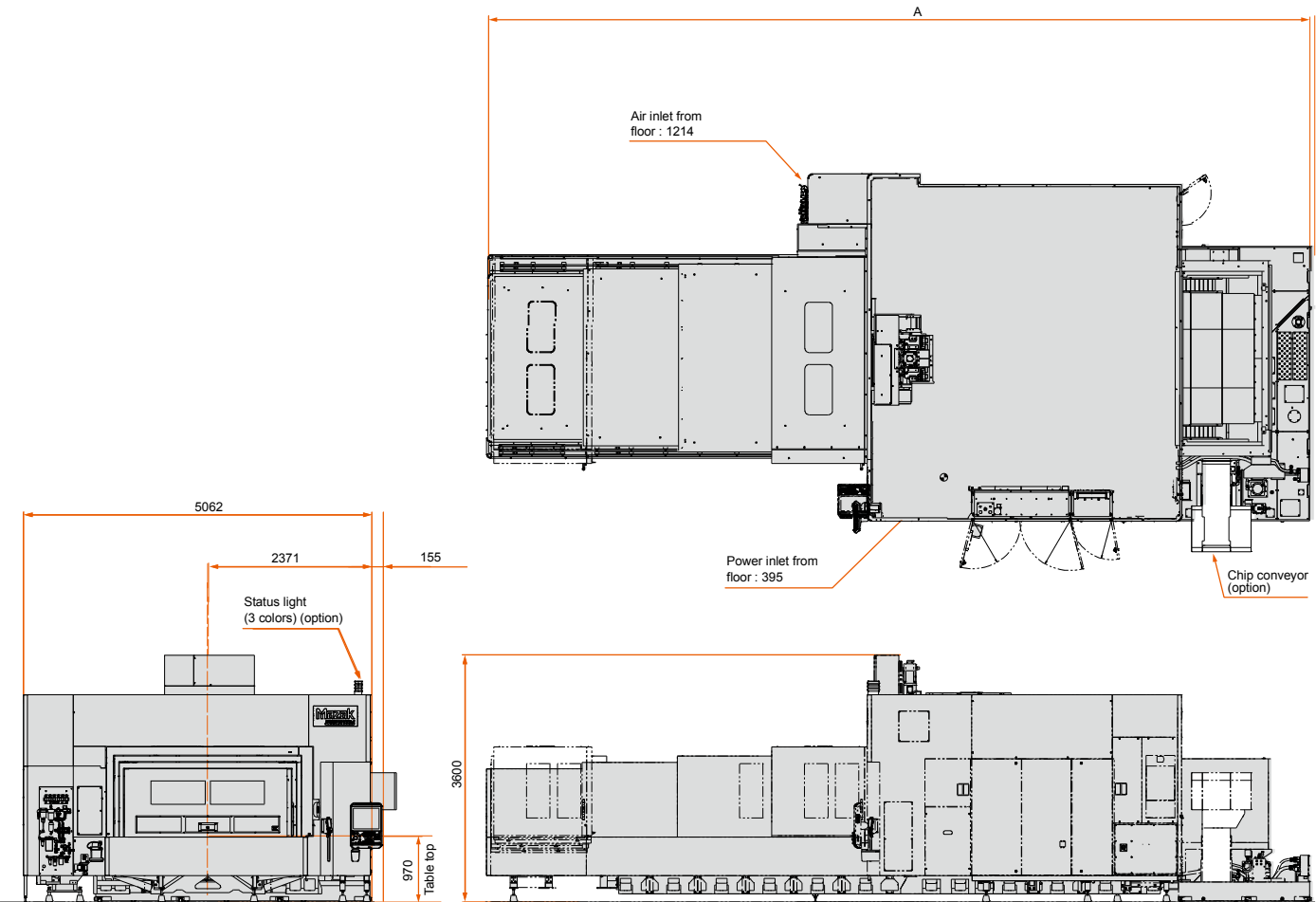
FJV-60 series

A		
FJV-60/80	FJV-60/120	FJV-60/160
6895 mm	9030 mm	11451 mm



FJV-100 series

A	
FJV-100/120	FJV-100/160
9372 mm	12044 mm

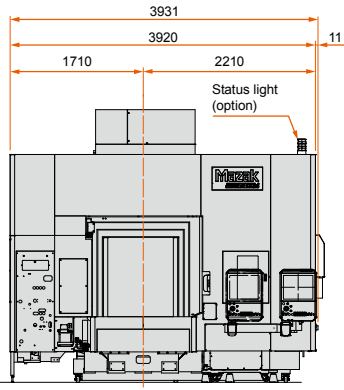
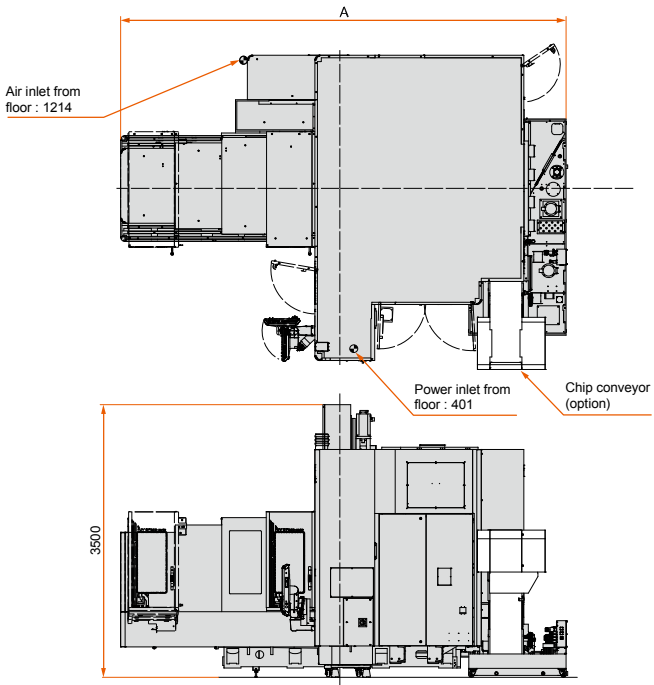


FJV 5 Face series Machine Dimensions

Unit : mm

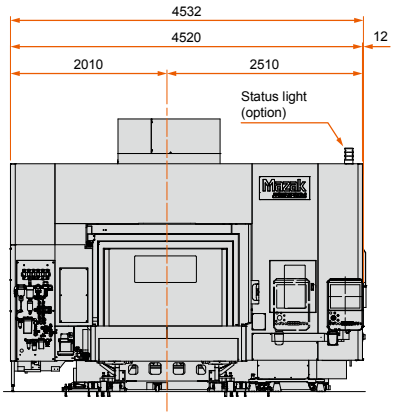
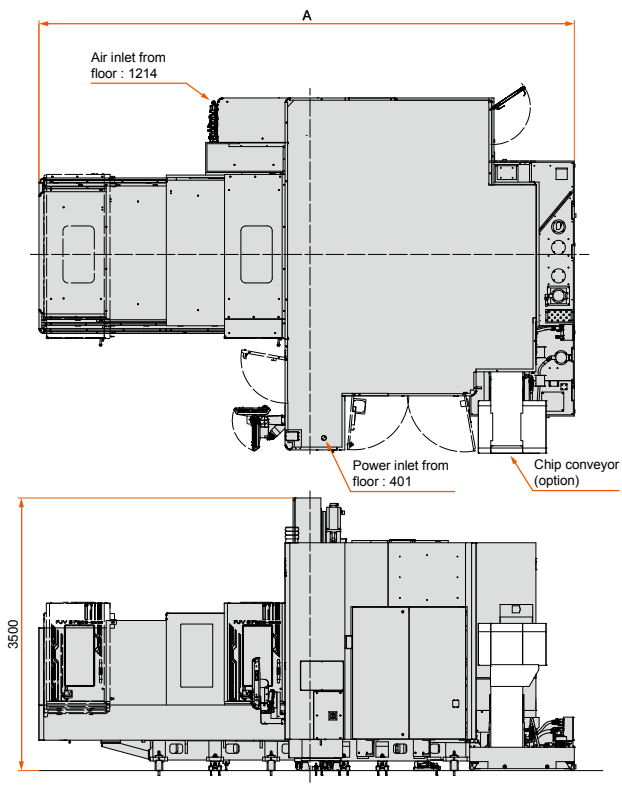
FJV 5 Face-35 series

A		
FJV 5 Face-35/60	FJV 5 Face-35/80	FJV 5 Face-35/120
5742 mm	6863 mm	9315 mm



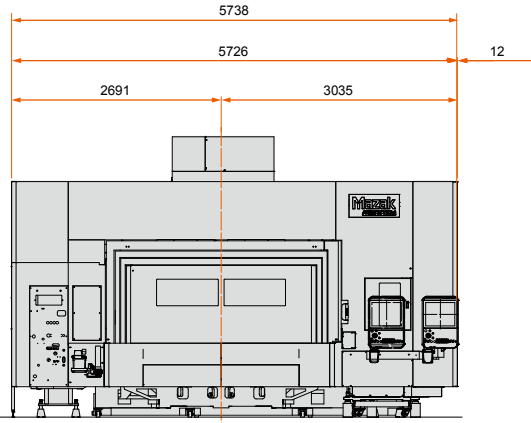
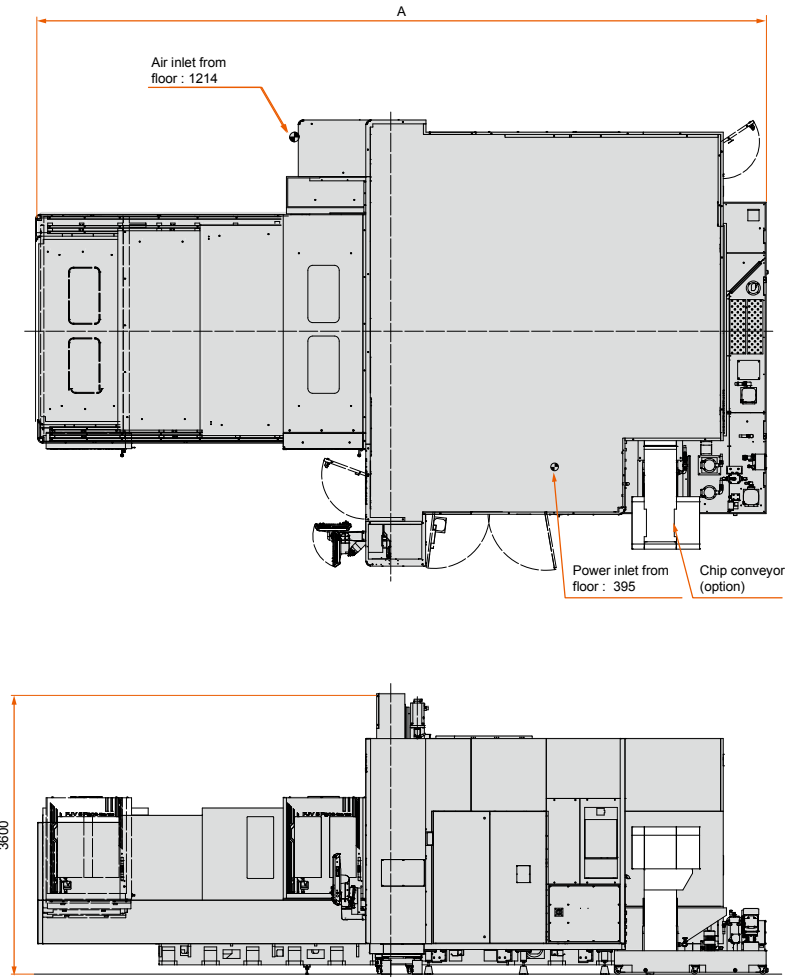
FJV 5 Face-60 series

A		
FJV 5 Face-60/80	FJV 5 Face-60/120	FJV 5 Face-60/160
6895 mm	9030 mm	11451 mm



FJV 5 Face-100 series

A	
FJV 5 Face-100/120	FJV 5 Face-100/160
9372 mm	12044 mm



FJV series Standard Machine Specifications

		FJV-35/60	FJV-35/80	FJV-35/120	FJV-60/80	FJV-60/120	FJV-60/160	FJV-100/120	FJV-100/160
Stroke	X-axis (table left / right)	1500 mm	2000 mm	3000 mm	2000 mm	3200 mm	4200 mm	3200 mm	4200 mm
	Y-axis (spindle head back / forth)	800 mm				1400 mm		2450 mm	
	Z-axis (spindle head up / down)	660 mm				660 mm		660 mm	
Table	Distance from table top to spindle nose	160 mm ~ 820 mm				160 mm ~ 820 mm		160 mm ~ 820 mm	
	Effective width between columns	860 mm				1500 mm		2500 mm	
	Table size	1740 mm × 750 mm	2240 mm × 750 mm	3240 mm × 750 mm	2240 mm × 1250 mm	3000 mm × 1250 mm	4000 mm × 1250 mm	3000 mm × 2000 mm	4000 mm × 2000 mm
	Table load capacity (evenly distributed)	2500 kg	3000 kg		4000 kg	5000 kg		5000 kg	10000 kg
	Table top surface	18 mm T-slot × 5, 150 mm pitch				22 mm T-slot × 9, 140 mm pitch		22 mm T-slot × 9, 200 mm pitch	
Spindle	Spindle speed	35 ~ 10000 min ⁻¹ (rpm)				35 ~ 10000 min ⁻¹ (rpm)		35 ~ 10000 min ⁻¹ (rpm)	
	Gear ranges	2-step (electric)				2-step (electric)		2-step (electric)	
	Spindle taper	No. 50				No. 50		No. 50	
	Spindle bearing ID	Φ100 mm				Φ100 mm		Φ100 mm	
	Spindle acceleration time to top speed	3.0 s (0 → 10000 min ⁻¹ (rpm))				3.0 s (0 → 10000 min ⁻¹ (rpm))		3.0 s (0 → 10000 min ⁻¹ (rpm))	
Feedrate	Rapid traverse rate (X-axis)	40000 mm/min		32000 mm/min	40000 mm/min	32000 mm/min	22000 mm/min	30000 mm/min	
	Rapid traverse rate (Y-, Z-axis)	40000 mm/min / 30000 mm/min				40000 mm/min / 30000 mm/min		40000 mm/min / 30000 mm/min	
	Cutting feedrate (X-, Y-, Z-axis)	1 ~ 30000 mm/min		1 ~ 20000 mm/min	1 ~ 30000 mm/min	1 ~ 19000 mm/min	1 ~ 11000 mm/min	1 ~ 19000 mm/min	
Automatic tool changer	Tool shank	No. 50				No. 50		No. 50	
	Tool storage capacity	30				30		60	
	Max. tool diameter / length (from gauge line) / weight	Φ125 mm / 380 mm / 20 kg				Φ125 mm / 380 mm / 20 kg		Φ125 mm / 380 mm / 20 kg	
	Max. tool diameter with adjacent pockets empty	Φ210 mm				Φ210 mm		Φ210 mm	
	Tool selection method	Random selection, shortest path (fixed pocket assignment)				Random selection, shortest path (fixed pocket assignment)		Random selection, shortest path (fixed pocket assignment)	
	Tool change time (chip-to-chip)	5.0 s				6.2 s		8.5 s	
Motors	Spindle motor (40 % ED / cont. rating)	AC37 kW (50 HP) / 30 kW (40 HP)				AC 37 kW (50 HP) / 30 kW (40 HP)		AC37 kW (50 HP) / 30 kW (40 HP)	
	Flood coolant pump motor (50 Hz / 60 Hz)	730 W / 1210 W				730 W / 1210 W		730 W / 1210 W	
Power requirement	Required power capacity (30 min. / cont. rating)	75.59 kVA / 65.84 kVA		76.29 kVA / 66.54 kVA	75.65 kVA / 65.90 kVA		76.21 kVA / 66.46 kVA	79.72 kVA / 69.80 kVA	73.73 kVA / 63.99 kVA
	Air source	More than 0.5 MPa / 650 NL/min				More than 0.5 MPa / 650 NL/min		More than 0.5 MPa / 650 NL/min	
Machine size	Machine height	3500 mm				3500 mm		3600 mm	
	Floor space requirement	3595 mm × 5637 mm	3595 mm × 6863 mm	3595 mm × 9315 mm	4085 mm × 6895 mm	4085 mm × 9030 mm	4085 mm × 11451 mm	5217.35 mm × 9372 mm	5217.35 mm × 12044 mm
	Machine weight	17600 kg	19100 kg	23100 kg	26000 kg	31000 kg	35000 kg	44600 kg	45900 kg

FJV 5 Face series Standard Machine Specifications

		FJV 5 Face-35/60	FJV 5 Face-35/80	FJV 5 Face-35/120	FJV 5 Face-60/80	FJV 5 Face-60/120	FJV 5 Face-60/160	FJV 5 Face-100/120	FJV 5 Face-100/160	
Stroke	X-axis (table left / right)	1500 mm	2000 mm	3000 mm	2000 mm	3200 mm	4200 mm	3200 mm	4200 mm	
	Y-axis (spindle head back / forth)	800 mm			1400 mm			2450 mm		
	Z-axis (spindle head up / down)	660 mm			660 mm			660 mm		
Table	Distance from table top to spindle nose	160 mm ~ 820 mm					160 mm ~ 820 mm		160 mm ~ 820 mm	
	Effective width between columns	860 mm			1500 mm			2500 mm		
	Table size	1740 mm × 750 mm	2240 mm × 750 mm	3240 mm × 750 mm	2240 mm × 1250 mm	3000 mm × 1250 mm	4000 mm × 1250 mm	3000 mm × 2000 mm	4000 mm × 2000 mm	
	Table load capacity (evenly distributed)	2500 kg	3000 kg		4000 kg	5000 kg		5000 kg	10000 kg	
	Table top surface	18 mm T-slot × 5, 150 mm pitch				22 mm T-slot × 9, 140 mm pitch		22 mm T-slot × 9, 200 mm pitch		
Spindle	Spindle speed	35 ~ 10000 min ⁻¹ (rpm)				35 ~ 10000 min ⁻¹ (rpm)		35 ~ 10000 min ⁻¹ (rpm)		
	Gear ranges	2-step (electric)				2-step (electric)		2-step (electric)		
	Spindle taper	No. 50				No. 50		No. 50		
	Spindle bearing ID	Φ100 mm				Φ100 mm		Φ100 mm		
	Spindle acceleration time to top speed	3.0 s (0 → 10000 min ⁻¹ (rpm))				3.0 s (0 → 10000 min ⁻¹ (rpm))		3.0 s (0 → 10000 min ⁻¹ (rpm))		
Feedrate	Rapid traverse rate (X-axis)	40000 mm/min		32000 mm/min	40000 mm/min	32000 mm/min	22000 mm/min	30000 mm/min		
	Rapid traverse rate (Y-, Z-axis)	40000 mm/min / 30000 mm/min				40000 mm/min / 30000 mm/min		40000 mm/min / 30000 mm/min		
	Cutting feedrate (X-, Y-, Z-axis)	1 ~ 30000 mm/min		1 ~ 20000 mm/min	1 ~ 30000 mm/min	1 ~ 19000 mm/min	1 ~ 11000 mm/min	1 ~ 19000 mm/min		
Automatic tool changer	Tool shank	No. 50				No. 50		No. 50		
	Tool storage capacity	30				30		60		
	Max. tool diameter / length (from gauge line) / weight	Φ125 mm / 380 mm / 20 kg				Φ125 mm / 380 mm / 20 kg		Φ125 mm / 380 mm / 20 kg		
	Max. tool diameter with adjacent pockets empty	Φ210 mm				Φ210 mm		Φ210 mm		
	Tool selection method	Random selection, shortest path (fixed pocket assignment)				Random selection, shortest path (fixed pocket assignment)		Random selection, shortest path (fixed pocket assignment)		
	Tool change time (chip-to-chip)	5.0 s				6.2 s		8.5 s		
Automatic tool changer for 5 Face Angle Tool	Tool shank	HSK-A63				HSK-A63		HSK-A63		
	Tool storage capacity	8				8		8		
	Max. tool diameter / length (from gauge line) / weight	Φ125 mm / 207 mm*/ 8 kg				Φ125 mm / 207 mm*/ 8 kg		Φ125 mm / 207 mm*/ 8 kg		
	Tool selection method	Random selection, shortest path (fixed pocket assignment)				Random selection, shortest path (fixed pocket assignment)		Random selection, shortest path (fixed pocket assignment)		
	Tool change time	32 s				32 s		32 s		
	5 Face Angle Head	1				1		1		
	Magazine capacity Tool change time (V-tool to 5 Face Angle Head)	27 s				27 s		27 s		
Motors	Spindle motor (40 % ED / cont. rating)	AC37 kW (50 HP) / 30 kW (40 HP)				AC 37 kW (50 HP) / 30 kW (40 HP)		AC37 kW (50 HP) / 30 kW (40 HP)		
	Flood coolant pump motor (50 Hz / 60 Hz)	730 W / 1210 W				730 W / 1210 W		730 W / 1210 W		
Power requirement	Required power capacity (30 min. / cont. rating)	75.59 kVA / 65.84 kVA	76.29 kVA / 66.54 kVA	75.65 kVA / 65.90 kVA		76.21 kVA / 66.46 kVA		79.72 kVA / 69.80 kVA	73.73 kVA / 63.99 kVA	
	Air source	More than 0.5 MPa / 650 NL/min				More than 0.5 MPa / 650 NL/min		More than 0.5 MPa / 650 NL/min		
Machine size	Machine height	3500 mm				3500 mm		3600 mm		
	Floor space requirement	3931 mm × 5742 mm	3931 mm × 6863 mm	3931 mm × 9315 mm	4532 mm × 6895 mm	4532 mm × 9030 mm	4532 mm × 11451 mm	5738 mm × 9372 mm	5738 mm × 12044 mm	
	Machine weight	18700 kg	20200 kg	24200 kg	27100 kg	32100 kg	36100 kg	45700 kg	47000 kg	

*Depends on the tool diameter

FJV series Standard and Optional Equipment

		● : Standard ○ : Option — : N/A							
Machine model		35/60	35/80	35/120	60/80	60/120	60/160	100/120	100/160
Spindle	10000 min ⁻¹ (rpm) (No.50)	●	●	●	●	●	●	●	●
	10000 min ⁻¹ (rpm) (BBT-50, HSK-A100)	○	○	○	○	○	○	○	○
	7000 min ⁻¹ (rpm) (No.50, BBT-50, HSK-A100)	○	○	○	○	○	○	○	○
	18000 min ⁻¹ (rpm) (No.40, BBT-40, HSK-A63)	○	○	○	○	○	○	○	○
Table	Y-axis reference slot	○	○	○	○	○	○	○	○
	Auxiliary table	○	○	○	○	○	—	—	—
Factory automation	30 tool chain type magazine	●	●	●	●	●	●	—	—
	60 tool chain type magazine	○	○	○	○	○	○	●	●
	Multi-surface machining attachment**	○	○	○	○	○	○	○	○
	Multi-surface machining angle tool holder (heavy duty)**	○	○	○	○	○	○	○	○
	Multi-surface machining angle tool holder (standard)**	○	○	○	○	○	○	○	○
	Multi-surface machining angle tool holder (high speed)**	○	○	○	○	○	○	○	○
	2 pallet changer (with safety cover)	○	○	○	○	○	○	○	—
	Preparation for hydraulic fixtures 2 ports × 2 M code (one side)	○	○	○	○	○	○	○	○
	Preparation for hydraulic fixtures 2 ports × 4 M code (both sides)	○	○	○	○	○	○	○	○
	Preparation for pneumatic fixtures 2 ports × 2 M code (one side)	○	○	○	○	○	○	○	○
	Preparation for pneumatic fixtures 2 ports × 4 M code (both sides)	○	○	○	○	○	○	○	○
	Fixture seating confirmation 1 port × M code	○	○	○	○	○	○	○	○
	One additional axis (including servo motor amplifier)	○	○	○	○	○	○	○	○
	2 pallet changer preparation for hydraulic 2 ports × 2 M code (one side)	○	○	—	○	○	○	—	—
	2 pallet changer preparation for hydraulic 2 ports × 4 M code (both sides)	○	○	—	○	○	○	—	—
	2 pallet changer preparation for pneumatic 2 ports × 2 M code (one side)	○	○	—	○	○	○	○	—
	2 pallet changer preparation for pneumatic 2 ports × 4 M code (both sides)	○	○	—	○	○	○	—	—
	One additional axis for 2 pallet changer (including servo motor amplifier)	○	○	—	○	○	○	—	—
	Print out function for workpiece measuring (without printer)	○	○	○	○	○	○	○	○
	Automatic power ON / OFF + warm-up operation	●	●	●	●	●	●	●	●
Setup	Automatic tool length measurement & tool breakage detection	○	○	○	○	○	○	○	○
	Laser tool measurement (up to Φ210 mm)	○	○	○	○	○	○	○	○
	Mazak monitoring system B (OMP 60)	○	○	○	○	○	○	○	○
	Preparation for Mazak monitoring system B (OMP 60)	○	○	○	○	○	○	○	○
	Absolute position detection	●	●	●	●	●	●	●	●
	End cover window	○	○	○	●	●	●	●	●
	Remote manual pulse generator (wired)	○	○	○	●	●	●	●	●
	Remote manual pulse generator (wireless)	—	—	—	—	—	—	—	—

** Option for 10000 min⁻¹ (rpm) (No.50) and 7000 min⁻¹ (rpm) (No.50) spindle

		● : Standard ○ : Option — : N/A							
Machine model		35/60	35/80	35/120	60/80	60/120	60/160	100/120	100/160
Safety equipment	Float-type coolant level gauge	●	●	●	●	●	●	●	●
	ATC automatic recover function	●	●	●	●	●	●	●	●
	Automatic fire extinguisher	○	○	○	○	○	○	○	○
	Pressure switch for coolant through spindle	○	○	○	○	○	○	○	○
	Operator door interlock	●	●	●	●	●	●	●	●
	Fully enclosed cover	○	○	○	○	○	○	○	○
High accuracy	Ball screw core cooling (X-, Y-, Z-axis)	●	●	●	●	●	●	●	●
	Spindle chiller unit	●	●	●	●	●	●	●	●
	Scale feedback (X-, Y-axis)	○	○	○	○	○	○	○	○
	Scale feedback (X-, Y-, Z-axis)	○	○	○	○	○	○	○	○
	Coolant temperature control	○	○	○	○	○	○	○	○
Coolant / Chip disposal	Flood coolant	●	●	●	●	●	●	●	●
	Coolant for angle tool	○	○	○	○	○	○	○	○
	Preparation for chip conveyor (rear discharge)	●	●	●	●	●	●	●	●
	Coolant tank (550 L)	●	●	●	—	—	—	—	—
	Coolant tank (700 L)	—	—	—	●	●	●	—	—
	Large capacity coolant tank (900 L)	○	○	○	—	—	—	—	—
	Large capacity coolant tank (1000 L)	—	—	—	○	○	○	—	—
	Coolant tank (1100 L)	—	—	—	—	—	—	●	●
	Niagara coolant*2	○	○	○	○	○	○	○	○
	Cover coolant*3	○	○	○	○	○	○	●	●
	Coolant through spindle 0.5 MPa with cyclone filter *4	—	—	—	—	—	—	—	—
	Coolant through spindle 1.5 MPa with cyclone filter*4	○	○	○	○	○	○	○	○
	SUPERFLOW coolant system (7.0 MPa) *4	○	○	○	○	○	○	○	○
	Hand held coolant nozzle	○	○	○	○	○	○	○	○
	Workpiece air blast	●	●	●	●	●	●	●	●
	Air through spindle (available during spindle rotation)*4	○	○	○	○	○	○	○	○
	Oil skimmer	○	○	○	○	○	○	○	○
	Mist collector (fully enclosed cover recommended)	○	○	○	○	○	○	○	○
	Internal spiral conveyor (inverter system)	●	●	●	●	●	●	—	—
	Internal chip conveyor (hinge)	○	○	○	○	○	○	●	●
	Inverter system for internal hinge type chip conveyor	○	○	○	○	○	○	○	○
	Chip conveyor (rear discharge, ConSep)	○	○	○	○	○	○	○	○
	Chip conveyor (rear discharge, hinge, abrasion resistant)	○	○	○	○	○	○	○	○
	Inverter system for chip conveyor	○	○	○	○	○	○	○	○
	Chip pan	○	○	○	○	○	○	○	○
		○							

*2 With Multi-Face machining attachment, coolant nozzles will be equipped below column.

*3 Large coolant tank required for all machines except FJV-100

*4 Not available with angle head and angle tool

FJV 5 Face series Standard and Optional Equipment

		● : Standard ○ : Option – : N/A							
Machine model		35/60	35/80	35/120	60/80	60/120	60/160	100/120	100/160
Spindle	10000 min ⁻¹ (rpm) (No.50)	●	●	●	●	●	●	●	●
	7000 min ⁻¹ (rpm) (No.50)	○	○	○	○	○	○	○	○
Table	Y-axis reference slot	○	○	○	○	○	○	○	○
	Auxiliary table	○	○	○	○	○	—	—	—
Factory automation	30 tool chain type magazine	●	●	●	●	●	●	—	—
	60 tool chain type magazine	○	○	○	○	○	○	●	●
	8 tool drum type magazine for MAZAK 5 Face Angle Tool Holder (HSK-63)	●	●	●	●	●	●	●	●
	Multi-surface machining attachment	●	●	●	●	●	●	●	●
	MAZAK 5 Face angle holder and tool magazine	●	●	●	●	●	●	●	●
	Multi-surface machining angle tool holder (standard)	○	○	○	○	○	○	○	○
	Multi-surface machining angle tool holder (high speed)	○	○	○	○	○	○	○	○
	2 pallet changer (with safety cover)	○	○	○	○	○	○	○	—
	Preparation for hydraulic fixtures 2 ports × 2 M code (one side)	○	○	○	○	○	○	○	○
	Preparation for hydraulic fixtures 2 ports × 4 M code (both sides)	○	○	○	○	○	○	○	○
	Preparation for pneumatic fixtures 2 ports × 2 M code (one side)	○	○	○	○	○	○	○	○
	Preparation for pneumatic fixtures 2 ports × 4 M code (both sides)	○	○	○	○	○	○	○	○
	Fixture seating confirmation 1 port × M code	○	○	○	○	○	○	○	○
	One additional axis (including servo motor amplifier)	○	○	○	○	○	○	○	○
	2 pallet changer preparation for hydraulic 2 ports × 2 M code (one side)	○	○	—	○	○	○	—	—
	2 pallet changer preparation for hydraulic 2 ports × 4 M code (both sides)	○	○	—	○	○	○	—	—
	2 pallet changer preparation for pneumatic 2 ports × 2 M code (one side)	○	○	—	○	○	○	—	—
	2 pallet changer preparation for pneumatic 2 ports × 4 M code (both sides)	○	○	—	○	○	○	—	—
	One additional axis for 2 pallet changer (including servo motor amplifier)	○	○	—	○	○	○	—	—
	Print out function for workpiece measuring (without printer)	○	○	○	○	○	○	○	○
	Automatic power ON / OFF + warm-up operation	●	●	●	●	●	●	●	●
Setup	Automatic tool length measurement & tool breakage detection	○	○	○	○	○	○	○	○
	Laser tool measurement (up to Φ210 mm)	○	○	○	○	○	○	○	○
	Mazak monitoring system B (OMP 60)	○	○	○	○	○	○	○	○
	Preparation for Mazak monitoring system B (OMP 60)	○	○	○	○	○	○	○	○
	Absolute position detection	●	●	●	●	●	●	●	●
	End cover window	○	○	○	●	●	●	●	●
	Remote manual pulse generator (wired)	○	○	○	●	●	●	●	●
	Remote manual pulse generator (wireless)	—	—	—	—	—	—	—	—
Safety equipment	Float-type coolant level gauge	●	●	●	●	●	●	●	●
	ATC automatic recover function	●	●	●	●	●	●	●	●
	Automatic fire extinguisher	○	○	○	○	○	○	○	○
	Pressure switch for coolant through spindle	○	○	○	○	○	○	○	○

		● : Standard ○ : Option – : N/A							
Machine model		35/60	35/80	35/120	60/80	60/120	60/160	100/120	100/160
Safety equipment	Operator door interlock	●	●	●	●	●	●	●	●
	Fully enclosed cover	○	○	○	○	○	○	○	○
High accuracy	Ball screw core cooling (X-, Y-, Z-axis)	●	●	●	●	●	●	●	●
	Spindle chiller unit	●	●	●	●	●	●	●	●
	Scale feedback (X-, Y-axis)	○	○	○	○	○	○	○	○
	Scale feedback (X-, Y-, Z-axis)	○	○	○	○	○	○	○	○
Coolant / Chip disposal	Coolant temperature control	○	○	○	○	○	○	○	○
	Flood coolant	●	●	●	●	●	●	●	●
	Coolant for angle tool	○	○	○	○	○	○	○	○
	Preparation for chip conveyor (rear discharge)	●	●	●	●	●	●	●	●
	Coolant tank (550 L)	●	●	●	—	—	—	—	—
	Coolant tank (700 L)	—	—	—	●	●	●	—	—
	Large capacity coolant tank (900 L)	○	○	○	—	—	—	—	—
	Large capacity coolant tank (1000 L)	—	—	—	○	○	○	—	—
	Coolant tank (1100 L)	—	—	—	—	—	—	●	●
	Niagara coolant*1	○	○	○	○	○	○	○	○
	Cover coolant*2	○	○	○	○	○	○	●	●
	Coolant through spindle 0.5 MPa with cyclone filter*3	○	○	○	○	○	○	○	○
	Coolant through spindle 1.5 MPa with cyclone filter*3	○	○	○	○	○	○	○	○
	SUPERFLOW coolant system (7.0 MPa)	○	○	○	○	○	○	○	○
	Hand held coolant nozzle	○	○	○	○	○	○	○	○
	Workpiece air blast	●	●	●	●	●	●	●	●
	Air through spindle (available during spindle rotation)*3	●	●	●	●	●	●	●	●
	Oil skimmer	○	○	○	○	○	○	○	○
	Mist collector (fully enclosed cover recommended)	○	○	○	○	○	○	○	○
	Internal spiral conveyor (inverter system)	●	●	●	●	●	●	—	—
	Internal chip conveyor (hinge)	○	○	○	○	○	○	●	●
	Inverter system for internal hinge type chip conveyor	○	○	○	○	○	○	○	○
	Chip conveyor (rear discharge, ConSep)	○	○	○	○	○	○	○	○
	Chip conveyor (rear discharge, hinge, abrasion resistant)	○	○	○	○	○	○	○	○
	Inverter system for chip conveyor	○	○	○	○	○	○	○	○
	Chip pan	○	○	○	○	○	○	○	○

*1 Coolant nozzles located under Y-axis slideway cover
*2 Large coolant tank required for all machines except FJV 5 Face-100
*3 Not available with angle head and angle tool

MAZATROL SmoothG Specifications

	MAZATROL	EIA
Number of controlled axes	Simultaneous 2 ~ 4 axes	
Least input increment	0.0001 mm, 0.00001", 0.0001 deg	
High speed, high precision control	Shape compensation, Smooth corner control, Rapid traverse overlap, Rotary axis shape compensation	Shape compensation, Smooth corner control, Rapid traverse overlap, Rotary axis shape compensation, High-speed machining mode, High-speed smoothing control
Interpolation	Positioning (interpolation), Positioning (non-interpolation), Linear interpolation, Circular interpolation, Synchronous tapping*	Positioning (interpolation), Positioning (non-interpolation), Linear interpolation, Circular interpolation, Spiral interpolation, Helical interpolation, Cylindrical interpolation*, Fine spline interpolation*, NURBS interpolation*, Polar coordinate interpolation, Synchronous tapping*
Feedrate	Rapid traverse, Cutting feed, Cutting feed (per minute), Cutting feed (per revolution), Dwell (time / rotation), Rapid traverse override, Cutting feed override, G0 speed variable control, Feedrate limitation, Variable acceleration control, G0 slope constant*	Rapid traverse, Cutting feed, Cutting feed (per minute), Cutting feed (per revolution), Inverse time feed, Dwell (time / rotation), Rapid traverse override, Cutting feed override, G0 speed variable control, Feedrate limitation, Time constant changing for G1, G0 speed variable control, G0 slope constant*
Program registration	Number of programs : 256(Standard) / 960(Max.), Program memory : 2 MB, Program memory expansion : 8 MB*, Program memory expansion : 32 MB*	
Control display	Display : 19" touch panel, Resolution : SXGA	
Spindle functions	S code output, Spindle speed limitation, Spindle speed override, Spindle speed reaching detection, Multiple position orient, Constant surface speed, Spindle speed command with decimal digits, Synchronized spindle control, Spindle Speed Range Setting	
Tool functions	Number of tool offset : 4000, T code output for tool number, Tool life monitoring (time), Tool life monitoring (number of machined workpieces)	Number of tool offset : 4000, T code output for tool number, T code output for group number, Tool life monitoring (time), Tool life monitoring (number of machined workpieces)
Miscellaneous functions	M code output, Simultaneous output of multiple M codes	
Tool offset functions	Tool position offset, Tool length offset, Tool diameter / tool nose R offset, Tool wear offset	
Coordinate system	Machine coordinate system, Work coordinate system, Local coordinate system, Additional work coordinates (300 set)	
Machine functions	-	Shaping function*, Dynamic compensation II*
Machine compensation	Backlash compensation, Pitch error compensation	
Protection functions	Emergency stop, Interlock, Pre-move Stroke Check, SAFETY SHIELD (manual mode), SAFETY SHIELD (automatic mode)*, VOICE ADVISER	
Automatic operation mode	Memory operation	Memory operation, Tape operation, MDI operation, EtherNet operation*
Automatic operation control	Optional stop, Dry run, Manual handle interruption, MD interruption, TPS, Restart, Machine lock	Optional block skip, Optional stop, Dry run, Manual handle interruption, MD interruption, TPS, Restart, Restart 2, Collation stop, Machine lock
Manual measuring functions	Tool length teach, Touch sensor coordinates measurement, Workpiece offset measurement, WPC coordinate measurement, Measurement on machine	Tool length teach, Tool offset teach, Touch sensor coordinates measurement, Workpiece offset measurement, WPC coordinate measurement, Measurement on machine
Automatic measuring functions	WPC coordinate measurement, Automatic tool length measurement, Sensor calibration, Tool breakage detection, External tool breakage detection*	Automatic tool length measurement, Sensor calibration, Tool breakage detection, External tool breakage detection*
MDI measurement	Semi automatic tool length measurement, Full automatic tool length measurement, Coordinate measurement	
Interface	PROFIBUS-DP, EtherNet/IP*, CC-Link*	
Card interface	SD card interface, USB	
EtherNet	10 M / 100 M / 1 Gbps	

*Option

Environmentally Friendly

Designed with environmental considerations

The environment and our impact on natural surroundings have always been important concerns of Yamazaki Mazak. This is shown by the fact that all factories in Japan where machine tools are produced are ISO 14001 certified, an international standard confirming that the operation of our production facilities does not adversely affect air, water or land.

Reduction of electrical power consumption

Automatic-off LED worklight and CNC screen are standard equipment. Optional chip conveyor automatically stops operation after cycle completion for reduced electrical power consumption.

Reduction of lubricant consumption

High efficiency lubrication system delivers the optimum amount of grease to the linear roller guides and ball screw with lower lubricant consumption.

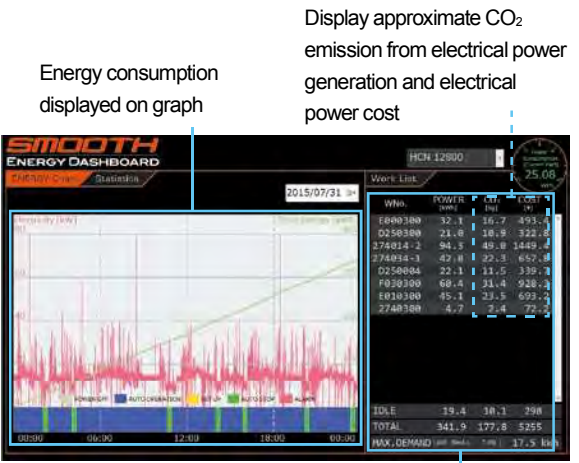
Extended coolant service life

The grease lubrication system eliminates tramp oil for extended service life of coolant.

Energy Dashboard

OPTION

The Energy Dashboard provides a convenient visual monitoring of energy consumption and analysis.



Energy consumption by workpieces

Process screen display

- Total energy consumption (of workpiece in operation)
- Current energy consumption



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